

This is a supplementary guide to assembling the 10ft x 15ft OvalPOD. Please ensure you have read the OvalPOD User's Manual before referring to this guide. This document aims to provide a user-friendly guide to building the OvalPOD, with additional images and alternative techniques.

Building the Frame

'W leg' Assembly

First you will need to assemble the leg bases of your OvalPOD. This will require 2 x L-legs and 1 x Centre Leg. These are key numbers (7), (8) and (9) in your user's manual.

Lay out the 2 x L-legs (7) (8) and one Centre Leg (9) so that it makes a 'W' shape. Join the three pieces so the screw holes line up. Using a screwdriver, screw self tapping screws (21) into the screw holes. You have now completed one 'W leg' assembly.



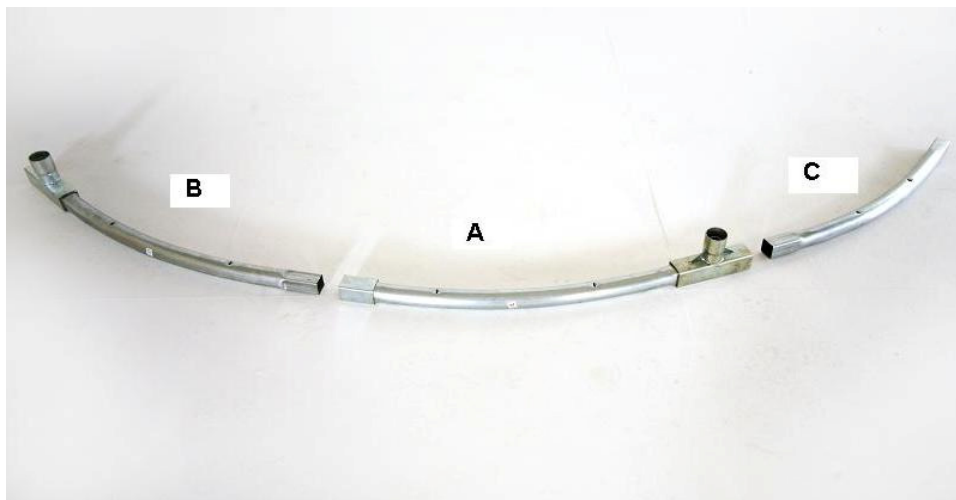
Repeat these steps with the remaining 3 leg assemblies to create 4 x 'W legs'. Please put these to one side.

Top Rail Assembly (Top Rails B, A and C – 'Assembly 1')

Now assemble the top rails. The easiest way to put the trampoline together is in 4 individual segments.

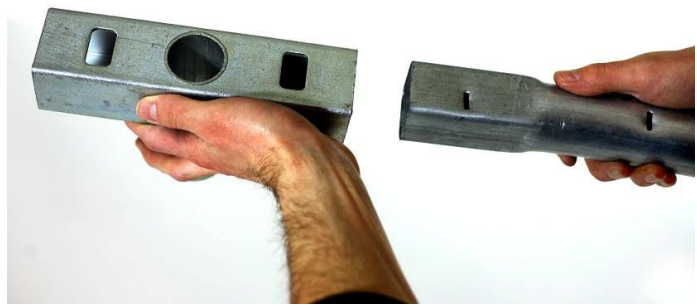
For the first of these 2 segments, please lay out the top rail parts marked B (2), A (1) and C (3), as shown below (see drawing 1a on page 15 of the user's manual for reference). Make sure that the parts are laid out in the order shown below, so that 2 spring holes can be seen on parts B (2) and A (1). Also make sure you have a Pod Connector (6) on the left end of part B (2) and on the right end of part A (1).

IMPORTANT: Ensure that part B (2) is fully inserted into part A (1) before continuing. B (2) and A (1) must be tightly connected. Do not continue until you have a tight and firm connection.



Please make sure that the spring holes in the **square ends** of top rails B (2), A (1) and C (3) align with the openings in the Pod Connectors (6), as shown below.

You may have to lift the top rails off the ground to check this. Once you have checked the spring holes are correctly aligned with the Pod Connector (6), push parts B (2), A (1) and C (3) together.



Now retrieve one of the 'W legs' you completed earlier, and insert one end of the legs into the Pod Connector (6) of part B (2), as shown in the picture.



Please note that other end of the leg assembly does not line up with the Pod Connector (6) of part A (1), as shown in the picture.

Now pull the free end of the leg assembly until it lines up with the Pod Connector (6) attached to top rail A (1).

You can place your feet on the top rails either side of the empty Pod Connector (6) to steady the assembly, as shown in the image.



By placing your hands further down the 'W leg', nearer to the Pod Connector (6), you can increase your leverage when inserting the 'W leg' into the Pod Connector (6).



Once both sides of the 'W-leg' are in, push down firmly on the 'W-leg' assembly to ensure a tight fit. The tension of the 'W leg' assembly helps hold the top rail pieces together.

Repeat this once more with the remaining B (2), A (1) and C (3) top rails, so you have 2 identical segments. Please refer to these segments as '**Assembly 1**', as shown below.



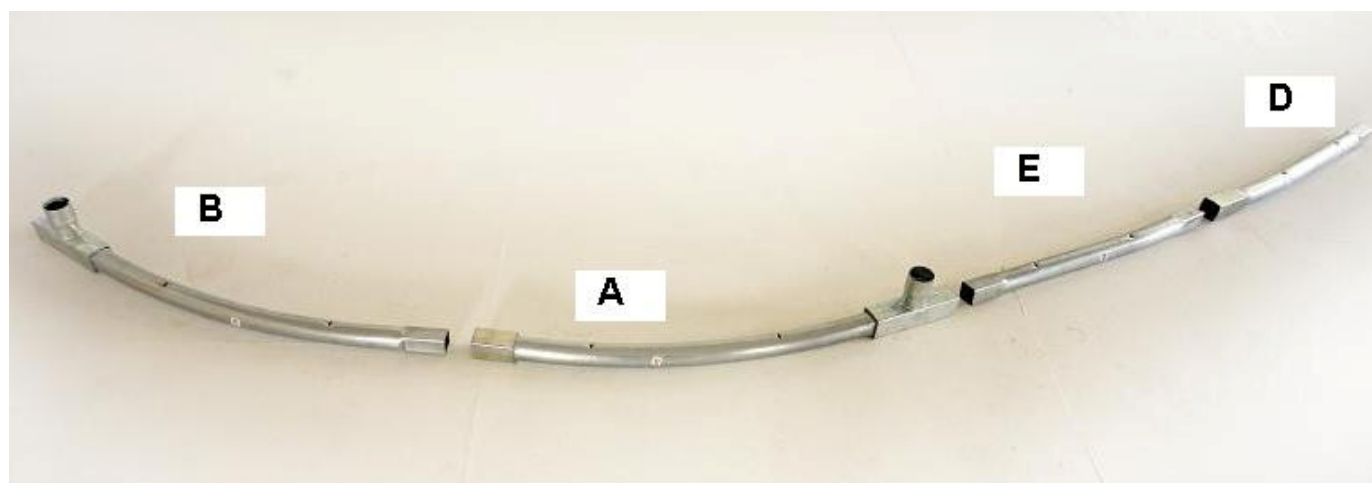
Top Rail Assembly (Top Rails B, A, E and D – ‘Assembly 2’)

In the previous you assembled 2 of the 4 frame segments. You will now build the remaining 2 frame segments, using the top rails marked as B (2), A (1), E (5) and D (4).

To assemble these segments please lay out the top rail parts marked B (2), A (1), E (5) and D (4), as shown below (see drawing 1b on page 15 of the user’s manual for reference).

Make sure that the parts are laid out in the order shown below, so that 2 spring holes can be seen on parts B (2) and A (1). Also make sure you have a Pod Connector (6) on the left end of part B (2) and on the right end of part A (1).

IMPORTANT: Ensure that part B (2) is fully inserted into part A (1) before continuing. B (2) and A (1) must be tightly connected. Do not continue until you have a tight and firm connection.



Please make sure that the spring holes in the **square ends** of top rails B (2) and A (1) align with the openings in the Pod Connectors (6), as shown below.

You may have to lift the top rail off the ground to check this. Once you have checked the spring holes are correctly aligned with the Pod Connector (6), push parts B (2) and A (1) together.



Please connect parts E (5) and D (4) together **before** connecting part E (5) to the Pod Connector (6). Make sure the reinforcing square sleeve of part D (see below) is on the left hand end, and that top rails E (5) and D (4) are securely and tightly connected inside the reinforcing sleeve.

IMPORTANT: Ensure that part E is fully inserted into part D before continuing. E and D must be tightly connected. Do not continue until you have a tight and firm connection.



Once E (5) and D (4) are connected as above, insert top rail E (5) into the Pod Connector (6), making sure the spring hole aligns with the opening in the Pod Connector (6).

Now retrieve one of the 'W legs' you completed earlier, and insert one end of the legs into the pod connector of part B (2), as shown in the picture below.



As previously detailed, the other end of the leg assembly does not line up with the Pod Connector (6) of part A (1), as shown in the picture above. Please pull the free end of the leg assembly until it lines up with the Pod Connector (6) attached to top rail A (1).

You can place your feet on the top rails either side of the Pod Connector (6) to steady the assembly. By placing your hands further down the 'W leg', nearer to the Pod Connector (6), you can increase your leverage when inserting the 'W leg' into the pod connector.

Once both sides of the 'W-leg' are in, push down firmly on the 'W-leg' assembly to ensure a tight fit. The tension of the 'W leg' assembly helps hold the top rail pieces together.

Repeat this once more with the remaining B (2), A (1), E (5) and D (4) top rails so you have 2 identical segments. Please refer to these segments as '**Assembly 2**', as shown in the picture below.



Frame Completion

You have now completed the 4 individual segments of the OvalPOD frame. You will have the following:

2 x '**Assembly 1**', each comprising top rails B, A and C with 'W leg'

2 x '**Assembly 2**', each comprising top rails B, A, E and D with 'W leg'



Notes: Please read this document in conjunction with the OvalPOD User's Manual. This is an additional guide to assist OvalPOD assembly. Assembly requires a minimum of 2 people. Use gloves to protect your hands during assembly.

The following steps will require a minimum of two people and we recommend you wear gloves.

Now turn over 1 x '**Assembly 1**' and 1 x '**Assembly 2**', and join these 2 segments together, by inserting the free end of top rail C (3) into the free Pod Connector of '**Assembly 2**', as shown in the picture below.



When connecting the '**Assembly 1**' and '**Assembly 2**', you should see that the spring hole in the **square end** of top rail C (3) aligns with the free Pod Connector of '**Assembly 2**'.



Once these 2 segments are connected, turn over the remaining 1 x '**Assembly 1**' and 1 x '**Assembly 2**' and connect these segments in the same way. You will now have 2 halves of the completed frame.

Carefully maneuver these 2 halves together and join them, again ensuring that the spring holes in the square end of the top rails align with the open Pod Connector, as shown above.

You will now have a completed OvalPOD frame!



Trouble Shooting

Should you need to establish if you have correctly assembled your OvalPOD frame, you can check that your top rails are in the correct order.

Start by locating top rail C (3) on your frame (this will be the apex of the oval shape). Standing on the outside of the frame by part C (3), walk around the frame in a **clockwise** direction. If your frame parts are in the correct layout, you should find you have the following order of top rails: C B A E D B A C B A E D B A.

Make sure the join between top rails A (1) and B (2) are tight and secure, and that top rail A (1) is fully inserted into top rail B (2). Also ensure that the join between top rails D (4) and E (5) are tight and secure, and that top rail E (5) is fully inserted into top rail D (4). **Do not continue until all top rails are securely joined.**

If correctly assembled, you will find that **all** of the curved top rail parts will have 2 spring holes on the **underside**. If this is not the case, you may have assembled some frame parts upside down. Please dismantle you OvalPOD frame and reassemble.

Attaching the Jump Bed and the Surround Pad

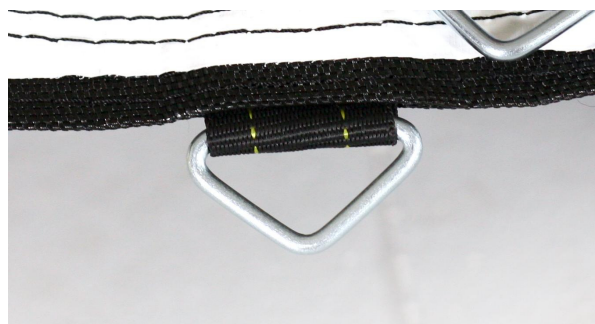
We advise that you wear gloves and protective eyewear for the following steps.

Take the Stitched Bed (Key No. 11) and lay it on the ground inside the trampoline frame, as shown.

You will see a series of V-rings around the edge of the Jumping Bed. Make sure the 2 warning labels are on the top of the bed.



Find the 2 V-rings with yellow stitching. These will be located near the warning label (at North and South on the Bed).



The diagram below details the spring attachment sequence.

To attach a spring (10), first hook the more tightly curled end onto the bed (11) as shown, and then use the spring tool (22) to connect the spring to the frame.

Make sure you wear gloves when attaching the springs. Please refer to the diagram below for the spring attachment sequence.



This diagram shows the initial order of spring attachment.

● = Top Spring Hole: Silver ● = Top Spring Hole: Yellow ○ = Under Spring: Silver

Important: Attach the springs in the order shown in the diagram.

This will help to distribute the tension, making assembly easier.

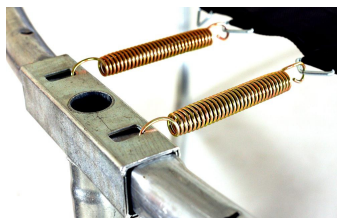
Firstly, locate the 2 V-rings with yellow stitching. These V-rings are to be attached at points 1 and 2 using a **silver** spring (10).

Then attach silver springs 3 to 18 in the order shown in the diagram. These are all **silver** top springs (10).

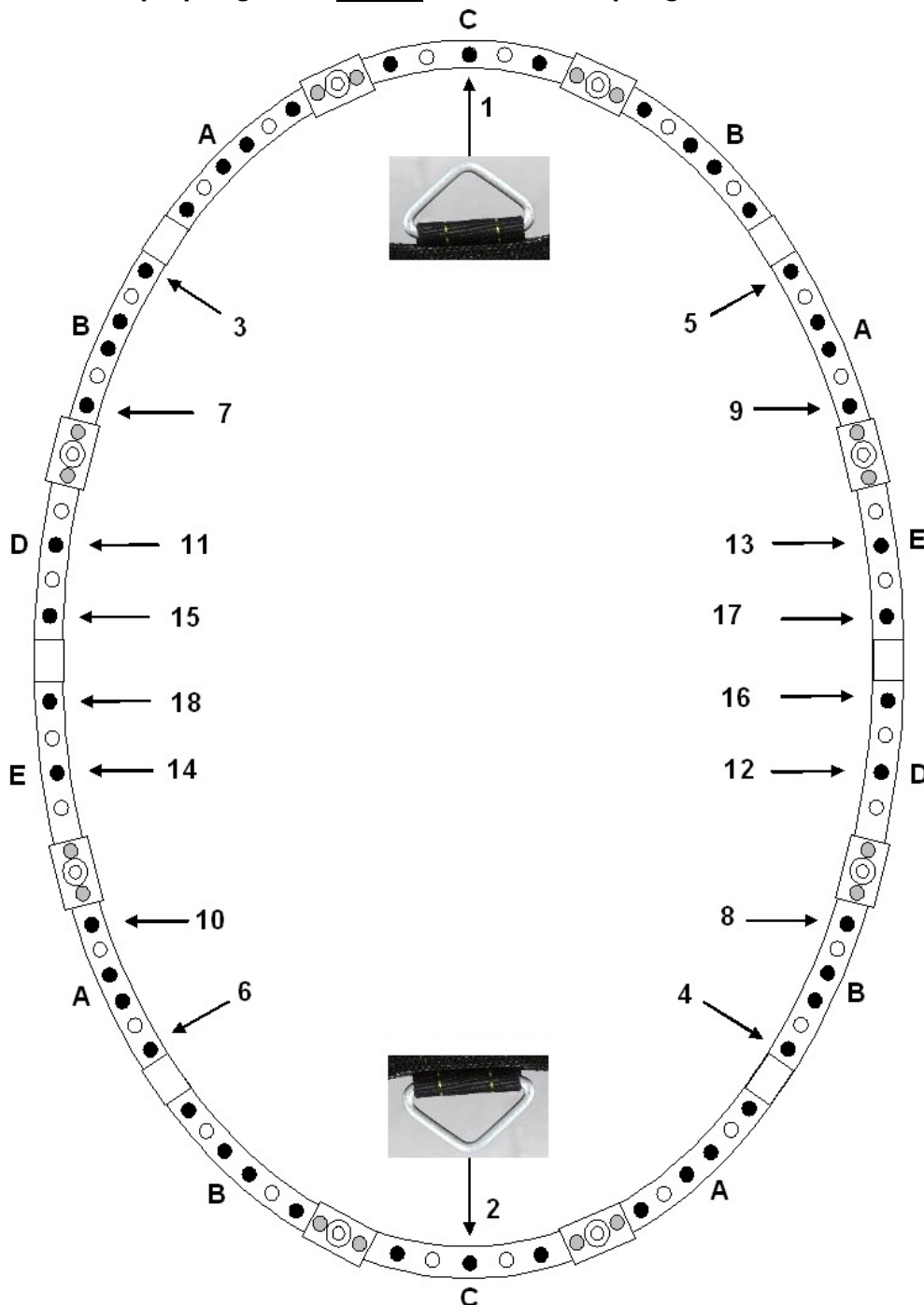
Important: Remember to include the 'under spring' holes when counting the V-rings on the frame and bed.

Once all of the springs shown in the diagram have been fitted, the remaining top springs can be attached, including the yellow springs.

Please attach the yellow springs (13) to the Pod Connectors (6), as shown below:



Then please attach the 'under springs' (10) to the underside of the top rail.



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Make sure all of the top springs and under springs are attached.

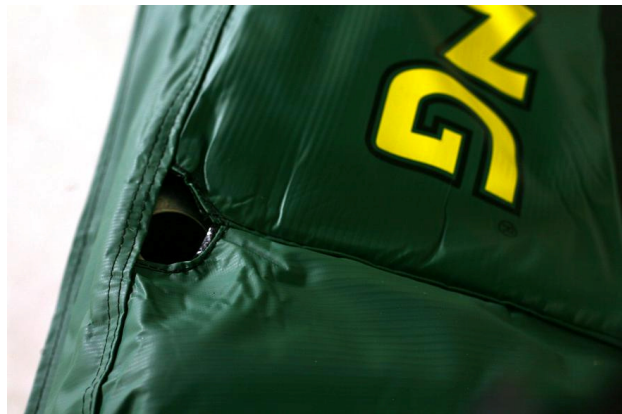
Warning: Do not use the trampoline until the surround pad and the safety enclosure have also been fitted.



Now take the Frame Pad (12) and spread it out on the trampoline.

Rotate the Frame Pad (12) so the holes align with the Pod Connector (6) as shown, so the 'Jumpking' logo covers one top rail E (5).

Do not fasten the Surround Pad to the Frame at this stage, as this will be done later.



Assembling the Safety Enclosure

You will now assemble the Safety Enclosure for your OvalPOD trampoline.

Take the enclosure Top Curve Pole (15) and Straight Pole (14).

If not already fitted, slide the Foam Sleeves (16) on to Top Curve Pole (15) and Straight Pole (14).

Find the tapered end of the Straight Pole (14) and insert it into the Top Curve Pole (15).



Then screw the poles (14) (15) together using a self tapping screw (21).

Repeat this with the remaining poles so you have 8 identical assemblies.



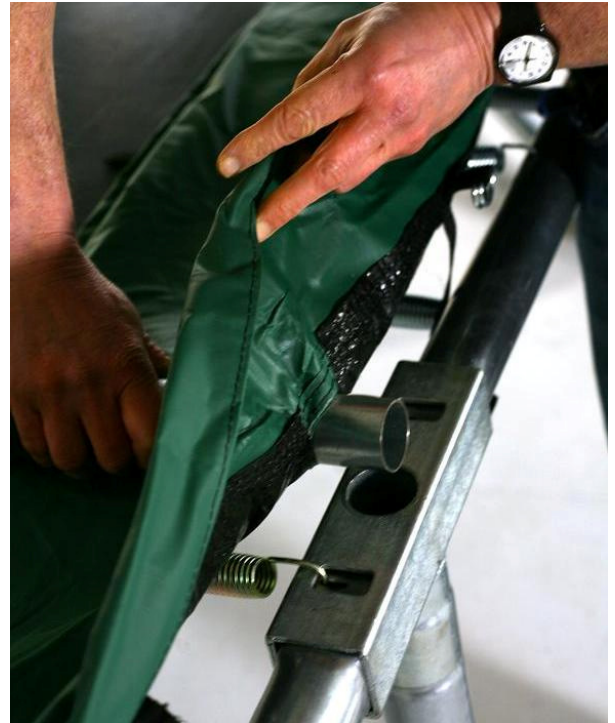
Take one of the completed Enclosure Poles and carefully lay it flat on the trampoline bed, with the end of the Straight Pole (14) towards the Pod Connector (6) at the edge of the frame.

Then lift the edge of the Frame Pad (12).

Carefully push the Straight Pole (14) through the opening in the Frame Pad (12).

Then insert the end of the Straight Pole (14) into the opening of the Pod Connector (6).

Please ensure that the Top Curve Pole (15) points towards the centre of the trampoline bed.



Repeat this step to attach all 8 x Enclosure poles (14) (15) as shown.



Now take Safety Enclosure Netting (18) and spread it across the trampoline.

There is a stitched sleeve at the top of the net and at the bottom of the net. Make sure the sleeves are spread out flat across the bed. This will make assembly easier. Then open the Velcro flaps of the sleeves.



Now take the G4 Pole Sections (17).

Please join 6 x G4 Pole sections in the following order: Black, Blue, Blue, Blue, Blue, Black.

Then repeat this with the remaining 6 x G4 Pole sections in the same way, to make 2 x long poles.



Take one of the completed long G4 Poles (17) to the Net (18).

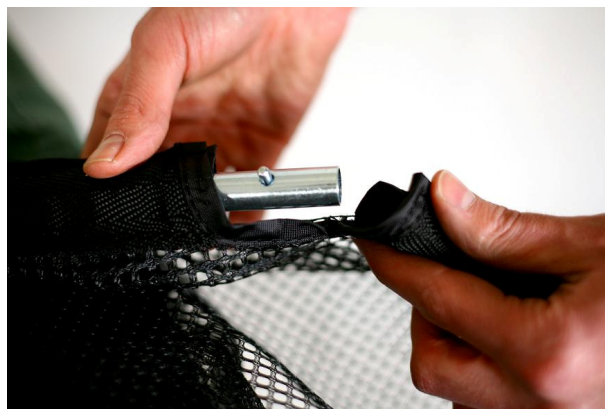
Then locate the channel inside the stitched sleeve at the **top** of the Net (18).

Insert and push one of the long G4 Poles (17) into the stitched sleeve as shown.

This process will be much easier if the Net (18) is flat across the trampoline.



Make sure the long G4 Pole (17) passes through the semi-circular openings and then goes back into the stitched sleeve at the top of the Net (18).



The G4 Pole (17) will become visible at the opposite end of the Net (18).

Then repeat this process with the second G4 Pole (17) in the parallel stitched sleeve at the **top** of the Net (18).

Make sure that you have a connecting sleeve on one of the black G4 Pole sections, as shown.



Then take the black slimmer G3 Pole Sections (26). You will see these poles are connected with an internal elastic cord, as shown.

Please unfold and join the 6 x G3 Pole sections.

Then repeat this with the remaining 6 x G3 Pole sections in the same way, to make 2 x long black poles.

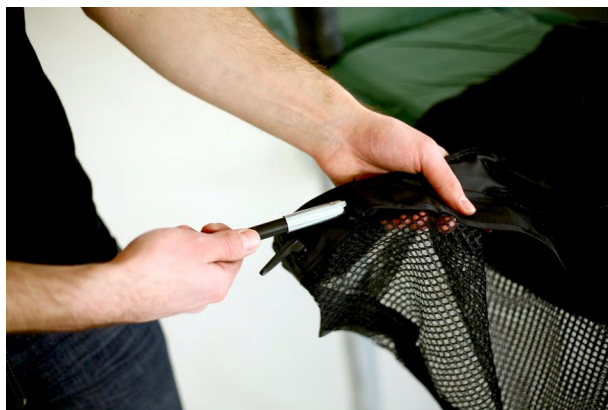


Take one of the completed long G3 Poles (26) to the Net (18).

Then locate the channel inside the stitched sleeve at the **bottom** of the Net (18).

Insert and push one of the long G3 Poles (26) into the stitched sleeve.

Then repeat this process with the second G3 Pole (26) in the parallel stitched sleeve at the **bottom** of the net (18).



Now join the 2 x G4 Poles (17) at the **top** of the net together, using the connecting sleeves (at one end of the G4 Poles).

This requires two people. Please ensure you wear gloves.

Each person should grasp the two ends of the G4 Poles (17) and push towards each other, as shown. This will make it easier to join the 2 x G4 Poles (17).

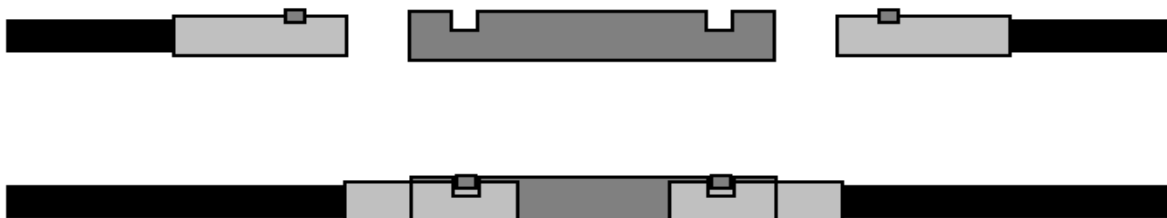
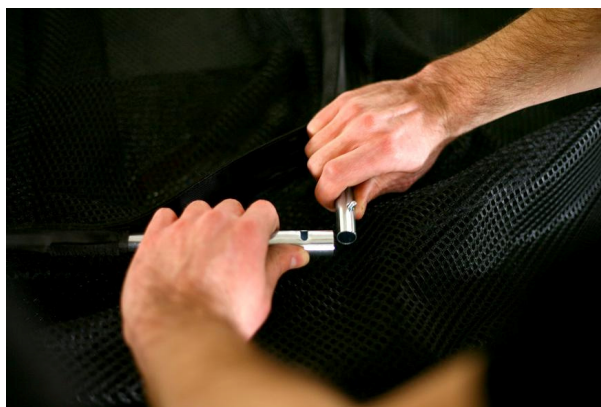


Connect the Top G4 Poles (17) using the connecting sleeve as shown.

Then connect the 2 x G3 Poles (26) at the bottom of the net.

When the Poles are connected please close the Velcro flap of the sleeves.

The Net (18) will now be an oval shape.



The next step is to hang the Net (18) on the 8 x Enclosure Poles (15).

First, rotate the Net (18) and poles, so the zipped entrance of the Net is by the 'Jumpking' logo on the frame pad (12).

Locate the 8 x exposed areas of the G4 Pole (17) at the top of the Net (18), as shown.



Then stand on the trampoline bed, and insert the exposed sections of the G4 Pole (17) into the first Plastic Cap (20) of the Top curve Pole (15).

Please refer to the below image for the sequence of hanging the Net (18) on the Top curve Poles (15).



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You will now secure the bottom edge of the Net (18) to the V-rings of the Jumping bed (11).

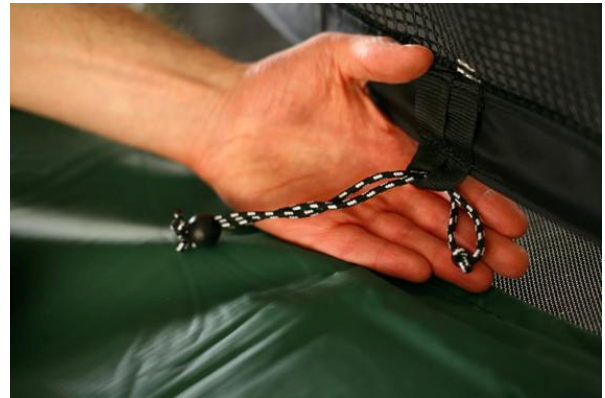
Warning – Choking hazard, small parts. Not suitable for children under 6 years. Adult assembly only

Take the pack of Cord Locks (23) and select a single Cord Lock. Pull the black plastic stopper so it is at the bottom of the cord by the two knots, as shown.

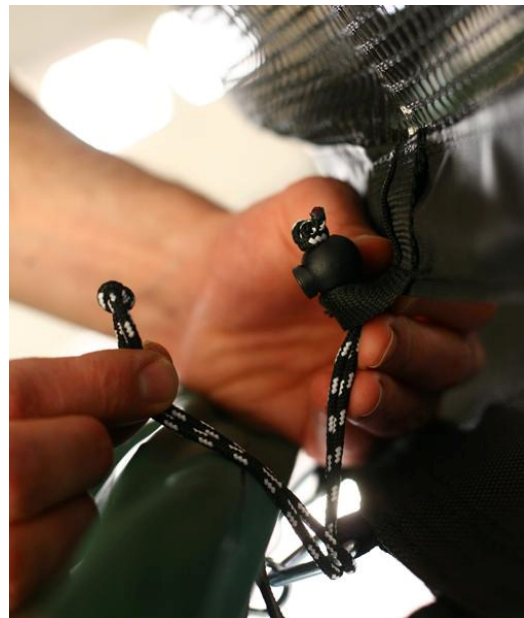


Locate one of the black webbing loops at the bottom of the Net (18).

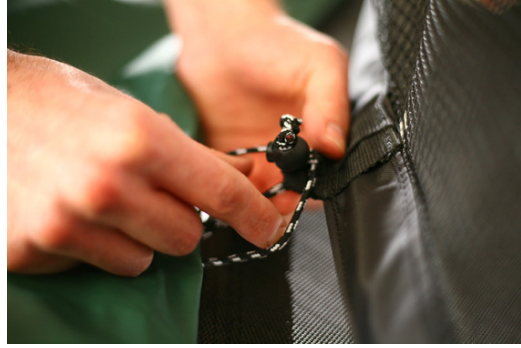
Push the end of the Cord Lock (23) with the single knot through the black webbing loop, as shown.



Then lift the Frame Pad (12), and pass Cord Lock (23) through the nearest V-ring of the Bed (11) as shown.



The next step is to loop the free end of the Cord Lock (23) over the black plastic stopper, as shown.



Then hold the two knots by the black plastic stopper, and pull the stopper down the cord, securing the Net (18) to the Bed (11).

Repeat this process with the remaining Cord Locks (23) to secure all of the black webbing loops at the bottom of the Net (18).

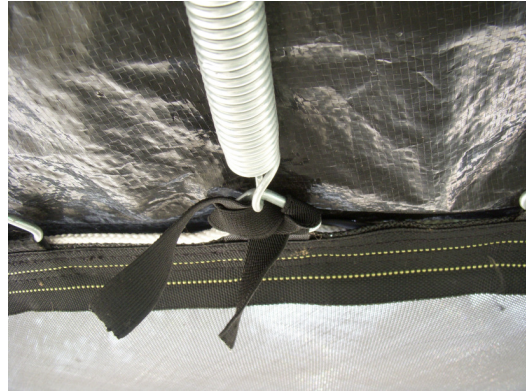


The Next step is to secure the Frame Pad (12) to the Trampoline Frame. You will find a series of straps and metal D-rings around the edge of the Frame Pad (12). Secure the outer straps to the Top Rails as shown. Do not over tighten the straps.



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There is a second series of elasticated straps around the inside edge of the Frame Pad (12). Tie these straps by hand around the nearest spring (10).



The final step is to attach the Safety Placard (19) to a top rail by the Net entrance using the included plastic tie.

Make sure all the parts are securely attached. Familiarise yourself and all trampoline users of the trampoline with the Safety Information and the Care and Maintenance details before use.

You have now completed your OvalPOD!

